

## Brief Description / Applications

The HMR controller was designed for transcritical refrigeration plants (e.g. Gas Cooler control CO<sub>2</sub>). It can be used for High Pressure Control as well as for Receiver Medium Pressure Control.

- Designed for Gas Cooler Control (e.g. CO<sub>2</sub>) in transcritical operation.
- The mode of operation can be set to High Pressure Control or Receiver Medium Pressure Control by setting just one parameter.
- The High Pressure Controller communicates with the Receiver Medium Pressure Controller by a dedicated interface to allow optimum modulation of the High Pressure Control.
- The High Pressure Controller is designed for motorized high pressure throttle valves, up to 120 bar.
- Receiver Medium Pressure Controller operates the gas bypass valve.
- Provides control based on COP characteristic.
- Equipped with intelligent support for heat recovery systems.
- Includes sophisticated protection functions to prevent loss of refrigerant.
- Provides probe-, pressure transducer- and digital inputs, relay outputs and analogue output as 0...10V or 4...20mA signal.



# ELREHA

ELEKTRONISCHE REGELUNGEN GMBH

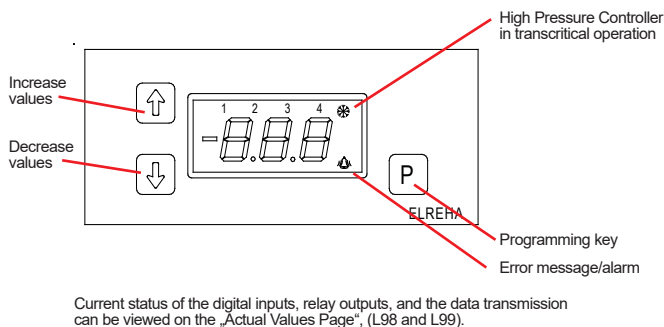
Technical Manual **5311437-04/03e/00**

**Gas Cooler Controller** 2018-06-08, tkd/jr  
with parallel compression  
and heat recovery

From softw. vers. 1.18

Type: **HMR 3168**

## Operating / Operating Elements



## Technical Data

Supply Voltage.....230V, 50-60Hz, max. 9VA (controller only)  
 Ambient Temperature .....0...+50°C  
 Max. Ambient Humidity .....85% r.F., not condensing  
 Analogue Inputs.....4x temperature sensors TF 201 (PTC)  
     or TF 501 (Pt 1000), as well as customer specific probes  
     1x pressure transducer 0(2)-10V (scalable), Ri=69 kOhm  
 Measuring ranges.....TF 501 (Pt1000).....-100°C...+160°C  
 of the probe/temp. inputs TF 201 (PTC, 2 kΩ at°C).....-50°C...+100°C  
     So1 .....-40°C...+25°C  
     So2 .....-50°C...+50°C



**Pay attention on the temperature ranges of probe heads and cables!**

Accuracy .....±0.5K in range -35...25°C within  
     the ambient temperature range 10...30°C  
 Digital Inputs .....4x mains voltage, 3mA max.  
     overvoltage category II, pollution degree 2  
 Relay Outputs .....1x SPDT, 3x SPST, isolated, 8A res/3A ind./250V  
     overvoltage category III, pollution degree 2  
 SSR-Output (e.g. for EEx-Valve) .....1x Solid-State-Relay (SSR),  
     max. 0,5 A / 230VAC  
     overvoltage category III, pollution degree 2



**Please note the information in the connection plan about a necessary snubber circuit at the SSR output!**

Transducer Supply .....22V DC ±10%, 40 mA max.  
 Analogue Output.....4...20 mA, max. shunt resistance 250 ohms  
 Display/Parameter Ranges ..... see parameter pages  
 Data Interfaces .....3x RS 485  
 Data storage .....unlimited  
 Real Time Clock .....automatic DST switch  
     10 days clock backup without mains voltage  
 Housing.....plastic with foil keypad for rail mounting (DIN EN 50022),  
     screw terminals 2,5 mm

## Accessories

- Temperature probe TF 501, quantity depends on application
- Pressure transducer with 4-20 mA output
- PC-Software "**CV-Scheduler**"
- Module "**COOLVision-MES**" for remote control and configuration via VPR or SMZ systems.

## CONNECTION INFORMATION & SAFETY INSTRUCTIONS



Notice

Product warranty does not cover damage caused by failure to comply with these operating instructions! Nor will ELREHA be held liable for any personal injury or damage to property caused by improper handling or failure to observe the safety instructions and recommendations contained in this or any other ELREHA supplied document related to this product! This manual contains additional safety instructions throughout the functional description. Please pay close attention to these instructions!



Danger

### TO AVOID RISK TO HEALTH OR POSSIBLE LOSS OF LIFE, DO NOT OPERATE IF:

- The device has visible damage or doesn't work
- After a long storage period under unfavourable conditions
- The device is heavily soiled or wet
- When shipped under inadequate conditions
- Never use this product in equipment or systems that are intended to be used in applications or under circumstances that may affect human life. For applications requiring extremely high reliability, please contact the manufacturer before use.
- **This product may only be used in the applications described on page 1.**
- **Electrical installation and placement into service must be performed by qualified personnel only.**
- **To avoid the risk of Electrical Shock, all 'PE' terminals must be connected to ground. Without adequately grounding the unit, the internal noise filter will not work, which can cause faulty readings, or inaccurate displayed values to occur.**
- **Never operate the device without the supplied enclosure.**
- **To prevent electrical shock, the device may only be operated in a closed control cabinet or control box.**
- **Be sure to observe all local, state, or federal safety regulations in the location that the unit is installed.**



Caution

- Before installation, verify that the control specifications suit the application details. Damage may occur if the unit is operated outside of its specified limitations.  
 Examples:
  - Supply voltage (printed on the type label).
  - Environmental limits for temperature/humidity.
  - Maximum current rating for the relays.
- Do not install sensor cables in parallel to high current cables. Shielding must be connected to PE at the end close to the controller. If not, inductive interferences may occur. The wire gauge should be no less than 0,5mm².
- Mounting the controller close to power relays is not recommended, due to the risk of strong electro-magnetic interference, which can cause the unit to malfunction!
- Ensure that the interface wiring meets all the necessary requirements.
- All used temperature sensors must be identical. Never use different types at the same time. This will not work.



Notice

### Cleaning

The use of a dry, lint-free cloth is sufficient to clean the product. Never use liquids or acidic fluids! Risk of damage!

## Basic Configuration High Pressure / Receiver Medium Pressure

- As the controller is switched on, press and hold the „X“ key while „cFI“ is displayed, then release.
- Press the ‚P‘ key when the display reads ‚oFF‘.
- When the ‚C00‘ appears on the display, use the ‚UP‘/‚Down‘ arrow keys to adjust the code to 88.
- Adjust the setting as needed. (0=Receiver Medium Pressure, 1=High Pressure).
- Once a selection is made, press the ‚P‘ key to confirm the selection.
- All ‚Setpoint Page‘ and ‚Assignment Page‘ parameters will be reset to default settings simultaneously.

## 'Default Display Parameter' - Function

Once the controller is powered up, the display will show the selected ‚default display parameter‘, unless there is a current failure, which will be displayed instead.

\*Note: The actual value of the pressure transmitter, (L15), is the factory preset.

### To change the ‚Default Display Parameter‘

1. Select the parameter you want to be the ‚Default Display Parameter‘.
2. Press the "↑" and "↓" keys simultaneously. The display will then show ‚888‘ momentarily before the new ‚Default Display Parameter‘ is displayed.

## Error Messages / Error Memory / Error Codes

In the event of a failure, the controller will automatically display parameter ‚L20‘ with a flashing abbreviation of the specific error, see error list below. If there is more than one error, the „UP“/„DOWN“ keys can be used to scroll through the error list. The unit stores the last 15 error messages with date and time of occurrence. All the information is also available via data interface.

```

--- .....no error
hrd .....hardware failure
Pco .....Error parallel compression
HFL .....High pressure lower alarm
HFH .....High pressure upper alarm
5FL .....Receiver pressure lower alarm
5FH .....Receiver pressure upper alarm
t1b .....sensor 1 broken
t2b .....sensor 2 broken
t3b .....sensor 3 broken
t4b .....sensor 4 broken
t5b .....sensor 5 broken
t6b .....sensor 6 broken
t1c .....sensor 1 short-circuited
t2c .....sensor 2 short-circuited
t3c .....sensor 3 short-circuited
t4c .....sensor 4 short-circuited
t5c .....sensor 5 short-circuited
t6c .....sensor 6 short-circuited

```


5Et .....error in assignment page, e.g. function selected too often

If a sensor is electrically shorted or broken, the alarm will be activated after a 5 second time delay.

A compound malfunction, reported by the VPR 5240-2, causes the blocking of the flashgas bypass valve.

## Parameter Pages

## Actual Values Page [L]

Param.	Disp	Note	Range	Factory Setting
L01 up to	X	Actual temperature value of sensor 1 ..... (can be corrected $\pm 10K$ , function see Assignment Page)	-100,0...+160,0 °C	---
L04	X	Actual temperature value of sensor 4.....	-100,0...+160,0 °C	---
L15	X	Actual value of pressure transmitter, input 5.....	-1,0...160,0 bar	---
L16	X	Actual value of HR offset, input 6.....	-1,0...100,0 bar	---
L20	X	Actual error.....		---
L21	X	Actual value of gas cooler outlet HP averaged.....		---
L22	X	Actual value GCB outlet HP averaged.....		---
L23	X	Actual value of water outlet / shifting sensor GCB averaged.....		---
L30	X	Analogue output value to control the RMP valve, unlimited.....	0,0...100,0 %	---
L31	X	Analogue output value to control the RMP valve, current value.....	0,0...100,0 %	---
L32	X	If 0 V at DI $\rightarrow$ forced closure of the RMP valve (for 100 % compound failure).....	0, 1	---
L40	X	Analogue output value to control the HP valve, unlimited.....	0,0...100,0 %	---
L41	X	Analogue output value to control the HP valve, current value.....	0,0...100,0 %	---
L42	X	HP valve, 100% utilization forced by digital input signal.....	0, 1	---
L43	X	HP valve, 0% utilization forced by digital input signal.....	0, 1	---
L44	X	HR activated by digital input signal.....	0, 1	---
L45	X	Receiver medium pressure actual value, from RMP control via master/slave ( - - - =no val.).....	-1,0...160,0 bar	---
L46	X	Receiver medium pressure min. limit value, from RMP control via master/slave.....	0,0...90,0 bar	---
L47	X	Receiver medium pressure setpoint, from RMP control via master/slave.....	0,0...90,0 bar	---
L48	X	Receiver medium pressure max. limit value, from RMP control via master/slave.....	0,0...90,0 bar	---
L49	X	Operation mode.....	0 = subcritical 1 = transcritical	---
L50	X	Status gas cooler bypass (GCB).....	0 = GCB off 1 = GCB on	---
L60	X	Parallel compression - Release status (0: locked, 1: released).....	0, 1	---
L61	X	Parallel compression - Status of external lock (1=active).....	0, 1	---
L62	X	Status of RMP valve (0: locked, 1: released).....	0, 1	---
L63	X	Parallel compression - on-delay remaining time.....	0...600 sec.	---
L64	X	Parallel compression - off-delay remaining time.....	0...600 sec.	---
L65	X	Parallel compression - minimum runtime remaining time.....	0...600 sec.	---
L66	X	Parallel compression - minimum down time remaining time.....	0...600 sec.	---
L67	X	Parallel compression - error delay remaining time.....	0...999 sec.	---
L98	X	Status of the digital inputs DI 1...DI 4.....		---
L99	X	Status of the relays 1-5.....		---

**i** Parameters marked by "Disp" are for information only and cannot be changed.

**i** Abbreviations used in this manual:  
 HP = High Pressure  
 RMP = Receiver medium pressure  
 HR = Heat recovery  
 GCB = Gas cooler bypass

## Setpoint Page [ r ]

Param.	Disp	Note	Range	Factory Setting
r 16		Alarm delay RMP - upper	0...900 sec	300
r 17		Alarm delay RMP - lower	0...900 sec	300
r 18		Delay time of redundancy relay RMP - Upper	0...300 sec	30
r 19		Delay time of redundancy relay RMP - Lower	0...300 sec	30
r 20		Parallel compression - safety threshold high (relative to the setpoint medium pressure)	0,0...20,0 bar	2,0
r 21		Parallel compression - switch off value (relative to the setpoint medium pressure)	0,0...-10,0 bar	-2,0
r 22		Parallel compression - start value (utilization of the flashgas valve)	10,0...100,0 %	35,0
r 23		Parallel compression - start delay time	0...600 sec	60
r 24		Parallel compression - stop delay time	0...600 sec	10
r 25		Parallel compression - minimum run time	0...600 sec	5
r 26		Parallel compression - minimum down time	0...600 sec	60
r 27		Parallel compression - error delay	0...999 sec	300
r 30		Receiver medium pressure - minimum limit value	0,0...90,0 bar	30,0
r 31		Receiver medium pressure - setpoint	0,0...90,0 bar	34,0
r 32		Receiver medium pressure - maximum limit value	0,0...90,0 bar	38,0
r 33		Receiver medium pressure - proportional range	0,1...20,0 bar	2,0
r 34		Receiver medium pressure - integral time	1...360 sec	360
r 35		Receiver medium pressure - factorization of the integral action	0...100 %	30
r 36		Receiver medium pressure - dead time compensation - step size	1,0...100,0 %	15,0
r 37		Receiver medium pressure - dead time compensation - interval time	0...60 sec	1
r 38		Receiver medium pressure valve - maximum power limitation	20,0...100,0 %	100,0
r 40		High pressure - minimum limit value	0,0...90,0 bar	40,0
r 41	X	Calculated high pressure setpoint, inclusive heat recovery offset	0,0...160,0 bar	
r 42		High pressure - maximum limit value	0,0...160,0 bar	95,0
r 43		High pressure - proportional range	0,1...60,0 bar	5,0
r 44		High pressure - integral time	1...999 sec	360
r 45		High pressure - factorization of the integral action	0...100 %	30
r 46		High pressure - dead time compensation - step size	1,0...100,0 %	5,0
r 47		High pressure - dead time compensation - interval time	0...60 sec	1
r 48		High pressure valve - maximum power limitation	20,0...100,0 %	100,0
r 49		High pressure - setpoint for heat recovery	0,0...100,0 bar	80,0
r 50		Offset from minimum limit (r 30) and maximum limit (r 32): HP modulation will start when the RMP control's actual value touches the resulting threshold values.	0,1...10,0 bar	2,5
r 51		HP modulation factor: Influence to the HP setpoint while RMP deviation exceeds the limits defined by r 50	0,0...20,0 bar/bar	8,0
r 52		Start utilization HP valve, if RMP is below the minimum value r 30	0,0...100,0 %	10,0
r 53		Latency period: minimum runtime for transcritical operation mode (above 76 bar)	0...60 min	15
r 54		Setpoint temperature limit latency range, below	10,0...30,0 °C	22,0
r 55		Setpoint temperature limit latency range, above	10,0...30,0 °C	30,0
r 56		Offset subcooling	0,0...10,0 K	0,0
r 57		Alarm value HP, upper (relative to the calculated high pressure setpoint)	1,0...20,0 bar	2,0
r 58		Alarm delay HP, upper	0...900 sec	300
r 59		Alarm delay HP, lower	0...900 sec	300
r 60		Delay redundancy relay HP, upper deviation	0...300 sec	30
r 61		Delay redundancy relay HP, lower deviation	0...300 sec	30
r 62		GCB HP - proportional range	0,1...60,0 bar	5,0
r 63		GCB HP - integral time	1...999 sec	360
r 64		GCB HP - factorization of the integral action	0...100 %	30
r 65		GCB HP dead time compensation - step size	1,0...100,0 %	5,0
r 66		GCB HP dead time compensation - interval time	0...60 sec	1
r 67		GCB HP - OFF value	70,0...160,0 bar	88,0
r 68		GCB ON delay after HP - OFF	0...60 min	5
r 69		GCB water temperature OFF value	0,0...100,0 °C	33,0
r 70		GCB hysteresis water temperature OFF value (relative value; r69-r70=ON value)	1,0...40,0 K	4,0
r 71		HR offset by water outlet - temperature threshold high (absolute value)	0,0...100,0 °C	0,0
r 72		HR offset by water outlet - temperature threshold low (absolute value)	0,0...100,0 °C	0,0
r 73		HR offset by water outlet - pressure offset high (relative value)	-20,0...20,0 bar	0,0
r 74		HR offset by water outlet - pressure offset low (relative value)	-20,0...20,0 bar	0,0
r 80		Digital input analogue value	0,0...100,0 %	0,0
r 90		Oil valve cycle time	1...60 min	2
r 91		Oil valve ON time	0...900 sec	3

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**i** Abbreviations used in this manual:  
 HP = High Pressure  
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 HR = Heat recovery  
 GCB = Gas cooler bypass

## Mode Page [P]

Param.	Note	Range	Factory Setting
P01	Assigned to compound # (0 = not assigned)	0, 1, 2, 3	1
P31	Actual value correction of sensor 1	+/-10.0 K adjustable	0.0 K
P32	Actual value correction of sensor 2	+/-10.0 K adjustable	0.0 K
P33	Actual value correction of sensor 3	+/-10.0 K adjustable	0.0 K
P34	Actual value correction of sensor 4	+/-10.0 K adjustable	0.0 K
P35	Actual value correction of input 5	+/-10.0 bar adjustable	0.0 bar
P36	Actual value correction of input 6	+/-10.0 bar adjustable	0.0 bar
P70	Daylight saving time (DST)	oFF = off, EU = on, t <sub>urn</sub> = variable	EU
P71	Time zone offset	-720...720 min.	60 min.
P72	DST ON Month	(only for t <sub>urn</sub> ) 1...12	3
P73	DST ON Day	(only for t <sub>urn</sub> ) 0 (Sunday)...6	0
P74	DST ON x-Day	(only for t <sub>urn</sub> ) 0...5 (last), 0 = off	5
P75	DST ON Hour	(only for t <sub>urn</sub> ) 0...23	2
P76	DST OFF Month	(only for t <sub>urn</sub> ) 1...12	10
P77	DST OFF Day	(only for t <sub>urn</sub> ) 0 (Sunday)...6	0
P78	DST OFF x-Day	(only for t <sub>urn</sub> ) 0...5 (last), 0 = off	5
P79	DST OFF Hour	(only for t <sub>urn</sub> ) 0...23	3
P80	Year		
P81	Month		
P82	Day		
P83	Hour		
P84	Minute		
P85	Second		
P87	Software version		
P89	Data transmission speed (baudrate)	12(00)...115(00)	96(00)
P90	Address of the controller unit in a network	0 - 78	78

## Assignment Page [h]

Param.	Note	Range	Factory Set.
h01	High pressure (HP) or rec. med. press.(RMP)	0 = RMP, 1 = HP	1
h11	Function of relay 1	--- = continuous on, RL R= alarm, EoN= HP valve on, EoF= HP valve off, P5P= release parallel compression passive, P5A= release parallel compression active, bYP= gas cooler bypass ON, o tL= pulsed output for oil return, rEd= redundancy relay	RL R
h12	Function of relay 2	ditto	---
h13	Function of relay 3	ditto	---
h14	Function of relay 4	ditto	---
h15	Function of relay 5 (solid state relay)	ditto	---
h20	Sensor type	501 (TF501/Pt1000), 201 (TF 201), S01, S02	501
h21	Function of sensor 1	--- = switched off, d tS = display, t <sub>hd</sub> = gas cooler outflow temperature HP, bYP = gas cooler bypass sensor, ShF = HR water outlet shifting probe HP	t <sub>hd</sub> (HP) --- (SP)
h22	Function of sensor 2	ditto	---
h23	Function of sensor 3	ditto	---
h24	Function of sensor 4	ditto	---
h25	Function of sensor 5 (current)	--- = switched off, con = control input for HP resp. RMP	con
h26	Function of sensor 6 (voltage)	--- = switched off, ShF = setpoint shift heat recovery	---
h31	Function of digital input (DI) 1	--- = switched off, RnR = set analogue output to a fixed value, coP = receiver medium pressure input: flashgas bypass valve OFF, EoN = high pressure input: high pressure valve ON, EoR = high pressure input: high pressure valve OFF, rEc = high pressure input: HR (recovery), PoP = lock parallel compression passive, PoA = lock parallel compression active, coR = receiver medium press. input: flashgas bypass valve OFF active, EoP = high pressure input: high pressure valve OFF passive, bPP = gascooler bypass request passive, bPR = gascooler bypass request active	EoP (HP) coP (SP)
h32	Function of digital input (DI) 2	ditto	---
h33	Function of digital input (DI) 3	ditto	---
h34	Function of digital input (DI) 4	ditto	---
h40	Analogue output delivers	1 = voltage 0-10V, 0 = current 4-20mA	0
h41	Analogue output works as/delivers	--- = 0V / 4 mA, i00 = 100% (10V resp. 20 mA), con = receiver medium pressure / high pressure output, SEt = adjustable value in r80	con
h93	Pressure transmitter, lower limit, input 5	-1,0...+160,0 bar	-1,0
h94	Pressure transmitter, upper limit, input 5	-1,0...+160,0 bar	+60,0 (SP) +160,0 (HP)
h95	Voltage lower limit, HR offset, input 6	Parameter display and failure monitoring only, if the digital input function 'high pressure input HR' is selected 0,0...10,0 V	0,0
h96	Voltage high limit, HR offset, input 6	0,0...10,0 V	10,0
h97	HR offset lower limit, input 6	0,0...+100,0 bar	0,0
h98	HR offset upper limit, input 6	0,0...+100,0 bar	0,0



Abbreviations used in this manual:

HP = High Pressure

RMP = Receiver medium pressure

HR = Heat recovery

GCB = Gas cooler bypass

Real Time Clock

The built-in real time clock will run for a maximum of 10 days after mains power is lost.  
To set Date and Time, use parameters „P80“...„P85“ located on the „Mode Page“.  
Default time zone can be adjusted if needed, the factory preset is GMT+01:00, (Time Zone Offset=60 min.).

**Daylight saving time switch - Time Zones**  
The unit is factory preset to automatically switch between DST and standard time based on the current EU-96 rules, (P70 = EU). This can be switched off or changed as needed.

**Variable Time Zones**  
The function for Variable Time Zones can be activated using „P70“, and adjusted using „P72“-„P79“.

**P72 (DST ON Month)** ..... (Fact. Setting 3, March)  
The month of the beginning of the daylight saving time

**P73 (DST ON Day)** ..... (Fact. Setting 0, sunday)  
The weekday of the beginning of the daylight saving time.

**P74 (DST ON x-Day)** ..... (Fact. Set. 5, last sunday)  
The x-th with "DST ON Day" preset day of the month

**P75 (DST ON Hour)**..... (Fact. Setting 2, 2 o'clock)  
The hour of the beginning of the daylight saving time

**P76 (DST OFF Month)** ..... (Fact. Setting 10, October)  
The month of the end of the daylight saving time

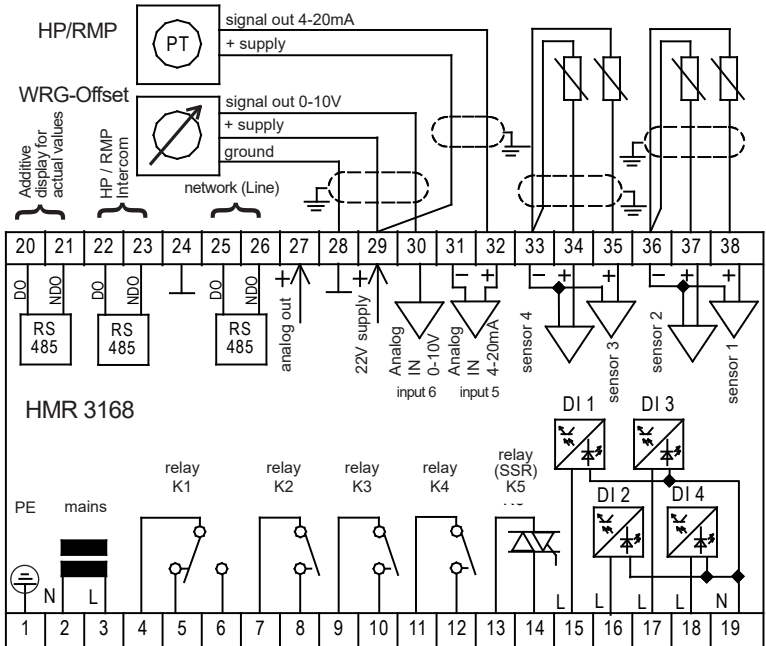
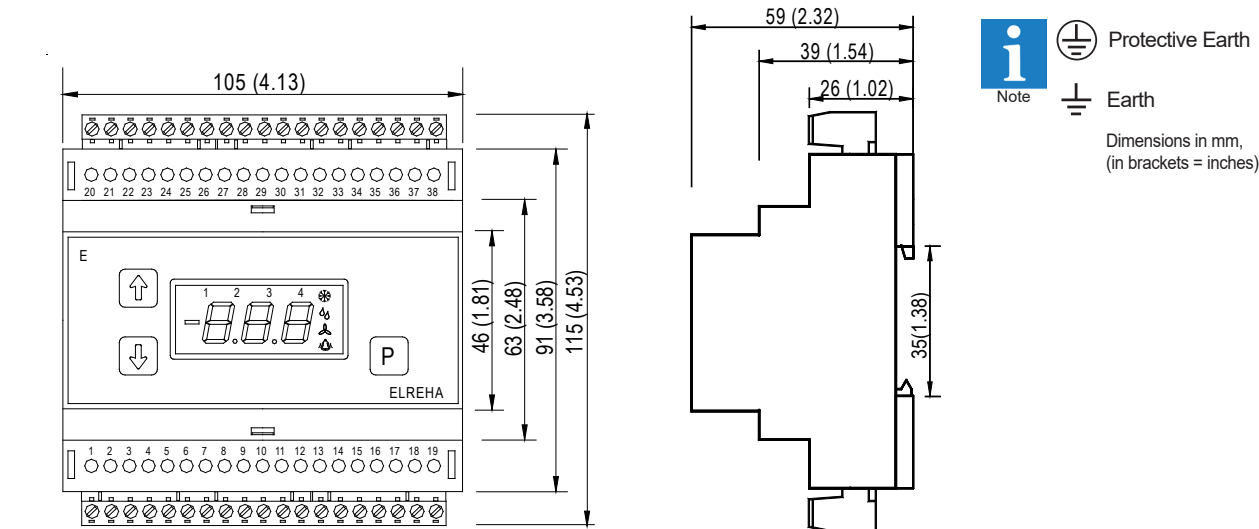
**P77 (DST OFF Day)** ..... (Fact. Setting 0, sunday)  
The weekday of the end of the daylight saving time

**P78 (DST OFF x-Day)** ..... (Fact. Set. 5, last sunday)  
The x-th with "DST OFF Day" preset day of the month

**P79 (DST OFF Hour)** ..... (Fact. Set. 3, 3 o'clock)  
The hour of the end of the daylight saving time

The shift to DST resp. standard time is set by the time setting which is active at this time.

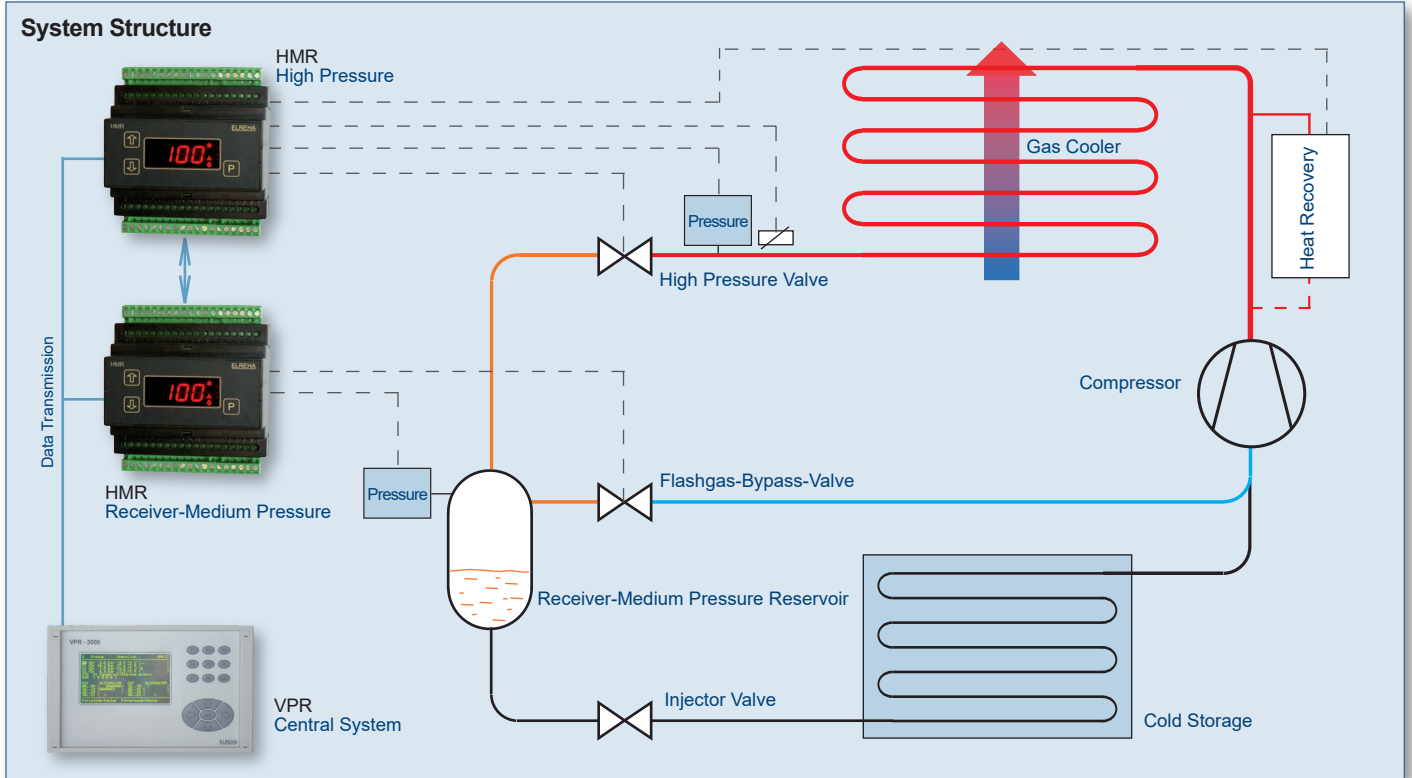
Dimensions & Connection



**When connecting the switch outputs, the overvoltage category must be respected !**

**\*When connecting an inductive load, such as relay, to the solid state relay output, it may be necessary to connect a snubber circuit in parallel to the load to protect the output from engaging unexpectedly. The snubber circuit must be properly adapted to the load in order to prevent the output from engaging permanently.**

The diagram shows a snubber circuit (RC-Glied RC-circuit) connected in parallel to the load.



### EC Declaration of Conformity



For the device **HMR 3168** we state the following:

When operated in accordance with the technical manual, the criteria have been met that are outlined in the EMC Directive **2014/30/EC** and the Low Voltage Directive **2014/35/EC**. This declaration is valid for those products covered by the technical manual which itself is part of the declaration.

Following standards were consulted for the conformity testing to meet the requirements of EMC and Low Voltage Guidelines:

**EN 55011:2016, EN 61010-1:2010, EN 61326-1:2013**

**CE marking of year: 2017**

This statement is made for the manufacturer / importer

by:

**ELREHA Elektronische Regelungen GmbH**  
**D-68766 Hockenheim**

**Werner Roemer, Technical Director**

www.elreha.de

**Hockenheim** ..... **30.5.2017** .....

(Name / Address)

City

Date

Signature

**i** This manual, which is part of the product, has been set up with care and our best knowledge, but mistakes are still possible. Technical details can be changed without notice, especially the software. Please note that the described functions are only valid for units containing the software with the version-number shown on page 1 of this manual. Units with an other version number may work a little bit different.